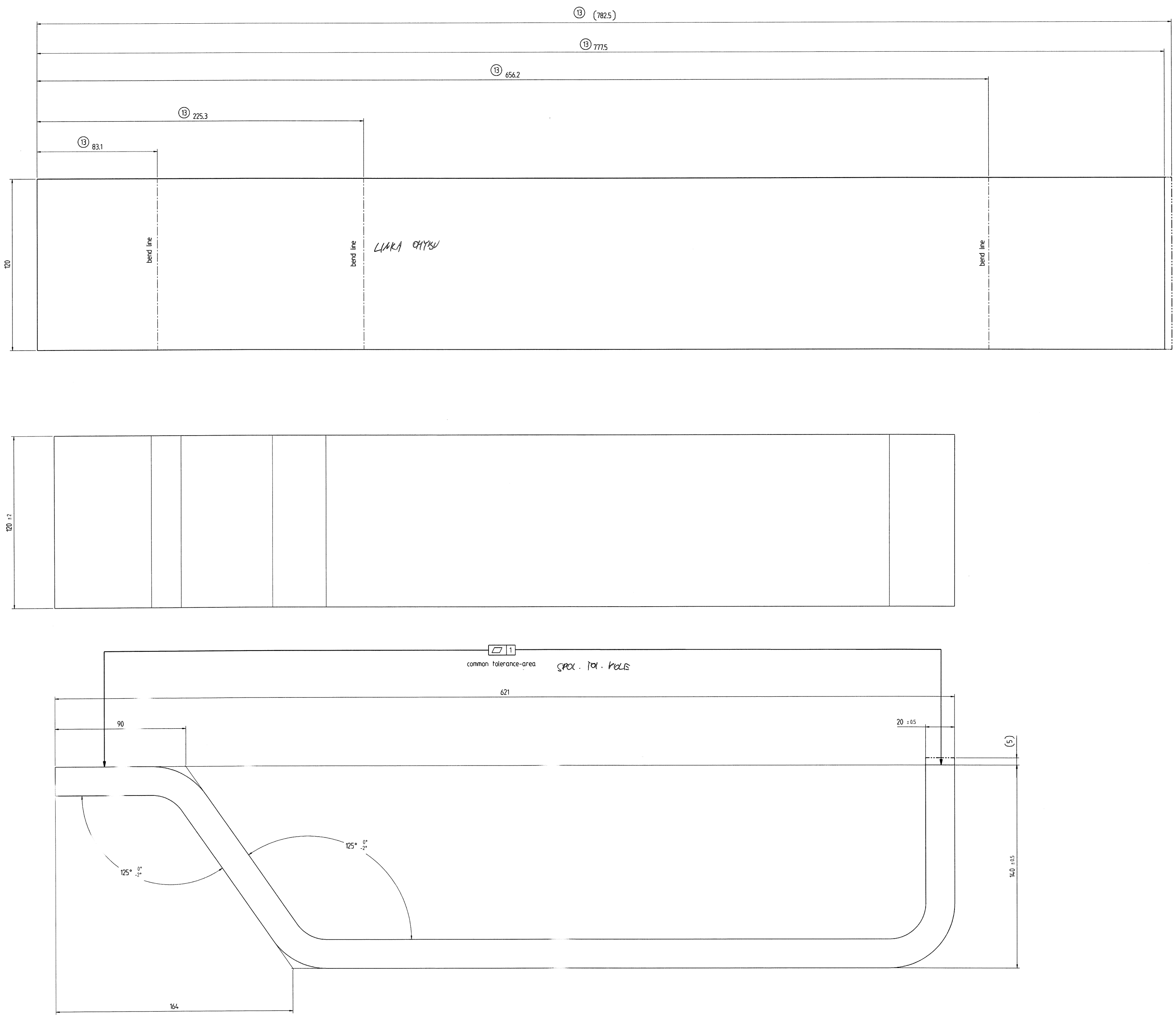

PŘEKLAD
dne: 05.09.2014
PROVEDL(A)

29-09-2014
ARCHIV
5

Bend Radii R 25

outline length WN 10535		
outer	1805	mm
inner	---	mm

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	X
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	X
oiled	
oiling permissible	
alternatively identify condition at time of delivery with an X	

First angle projection

General tolerance (GT) in mm

Size range	≤ 30	> 30 ≤ 120	> 120 ≤ 400	> 400 ≤ 1000	> 1000
GT coarse					
L	1	2	2	3	4
⊲	1	2	4	6	

Lengths (L) and angle (⊥ ∠) = ± GT

Tolerance Symbols ISO 1101
- ○ roundness = 1/2ø-Tol.
- — ▱ straightness/flatness = GT
- ◎ ↗ concentricity/run out = GT
- ⌯ symmetry = GT
- / / parallelism = GT
- ⊕ position = GT

Languages: en

Index	alteration	Change no	Fit	Toler.
13	flat pattern edit			

	Date	Name
Inspection dim.		
Auxiliary dim. ( )		
Drawn	17.9.2014	D.Schleifmann
Checked		
Auth'd		
M.check.		

Confidential document
Refer to protection notice ISO 16016

Material: S355J2+N
Blank no:
Weight: in kg 14.56

Title:
plate
beam low lift 2nd stage upper

PROD.
Scale 1:1

Drawing number 15014461377
Sheet: 1 of: 1

Repl.
Orig.

ONLY FOR INFORMATION

WIP
15014461377d001
A0